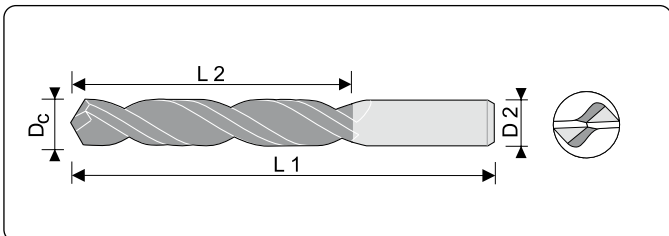


Punte a 2 eliche per leghe leggere - DIN 6539
Twist drills for cast iron and light alloys - DIN 6539




Settori d'impiego / Range of application


- A: Leghe Leggere / Light alloys
A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2
- B: Plastiche - Plastiche rinforzate con fibre
B: *Plastics - Reinforced plastic fibres*
B1.1-1.3 B1.5 B2.1-2.3
- C: Acciai / Steels
C1.1-1.5
- E: Titanio / Titanium
E1.1-1.2 E2.1-2.2
- F: Ghise / Cast irons
F1.1-1.5 F2.1-2.4





HM
CK20-30-MG
Micrograin


DIN
6539











3.
03

D _c h6	L2	L1	D2 h6	165	165F
				Rivestite / Coated	
2	12	38	2	165.020	165.020F
2,5	14	43	2,5	165.025	165.025F
3	16	46	3	165.030	165.030F
3,5	20	52	3,5	165.035	165.035F
4	22	55	4	165.040	165.040F
4,5	24	58	4,5	165.045	165.045F
5	26	62	5	165.050	165.050F
5,5	28	66	5,5	165.055	165.055F
6	28	66	6	165.060	165.060F
6,5	31	70	6,5	165.065	165.065F
7	34	74	7	165.070	165.070F
7,5	34	74	7,5	165.075	165.075F
8	37	79	8	165.080	165.080F
8,5	37	79	8,5	165.085	165.085F
9	40	84	9	165.090	165.090F
9,5	40	84	9,5	165.095	165.095F
10	43	89	10	165.100	165.100F
10,5	43	89	10,5	165.105	165.105F
11	47	95	11	165.110	165.110F
12	51	102	12	165.120	165.120F
12,5	51	102	12,5	165.125	165.125F
13	51	102	13	165.130	165.130F
13,5	54	107	13,5	165.135	165.135F
14	54	107	14	165.140	165.140F
14,5	56	111	14,5	165.145	165.145F

D _c h6	L2	L1	D2 h6	165	165F
					Rivestite / Coated
15	56	111	15	165.150	165.150F
15,5	58	115	15,5	165.155	165.155F
16	58	115	16	165.160	165.160F
16,5	60	119	16,5	165.165	165.165F
17	60	119	17	165.170	165.170F
17,5	62	123	17,5	165.175	165.175F
18	62	123	18	165.180	165.180F
18,5	64	127	18,5	165.185	165.185F
19	64	127	19	165.190	165.190F
19,5	66	131	19,5	165.195	165.195F
20	66	131	20	165.200	165.200F